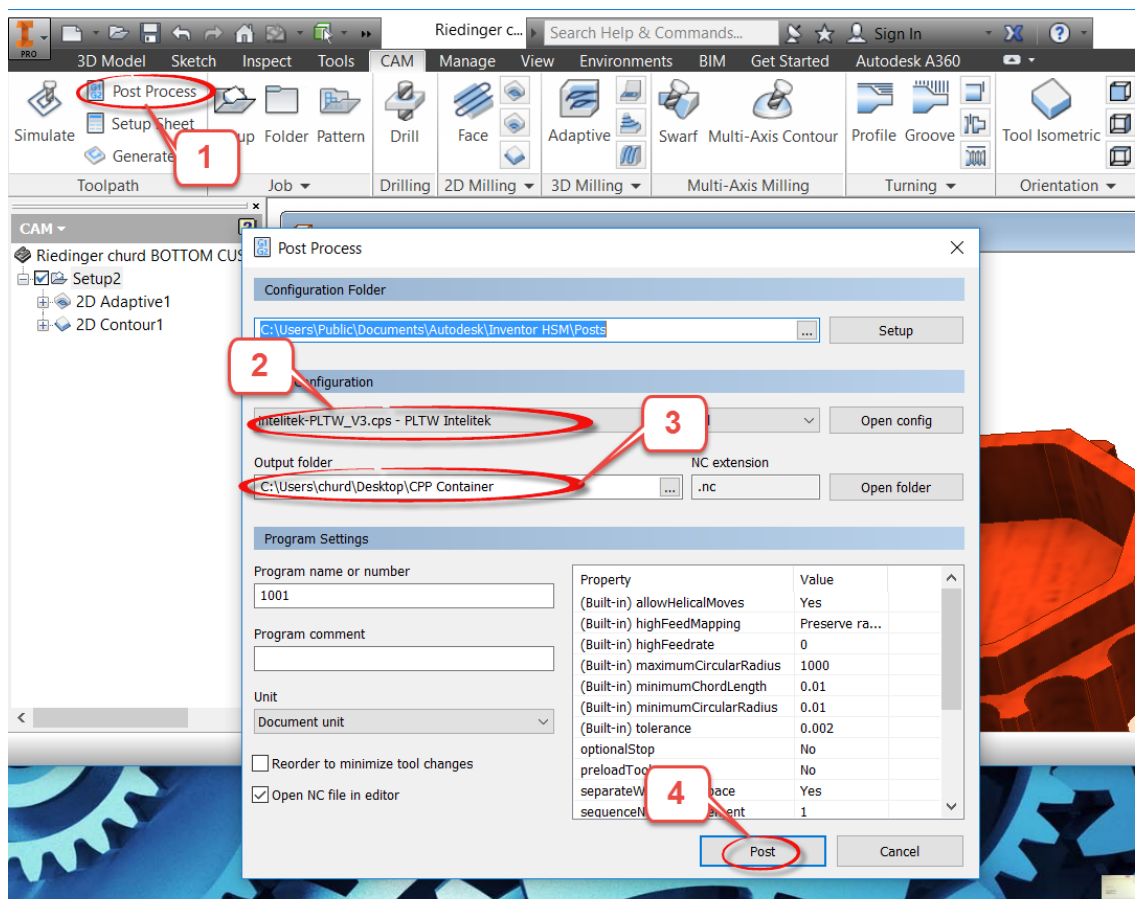


## Chris and Jim CIM How To: Post Code from HSM

So you want to learn how to post code so that you can machine your parts on a CNC machine. Luckily for you this is really easy. After you apply your toolpaths in HSM it is very easy to actually generate the G & M code that you can use on your machine. Just follow the steps below!



- Step 1 Click on the Post Process tool in the toolbar as shown above.
- Step 2 Choose the type of machine you have. In this case I am using an Intellitek mill.
- Step 3 Choose where you want it to save the NC file.
- Step 4 Click on the Post button at the bottom. Your code will then open in a code editor, and be saved in the folder where you told it to be. You should now be able to open it in CNCmotion and simulate it or run the code on the machine of your choice!